

C A M B R I D G E

SCALE WORKS INCORPORATED

MODEL: ASCS-15AT & ASCS-15AT-RFL

ALL STEEL CRANE SCALE

(AC POWER OPERATION)

INSTALLATION, SET-UP & OPERATION



Cambridge Scale Works. • P O Box 670 • Honey Brook, PA 19344
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MANUAL P/N 5999-1016-01 (4/15)

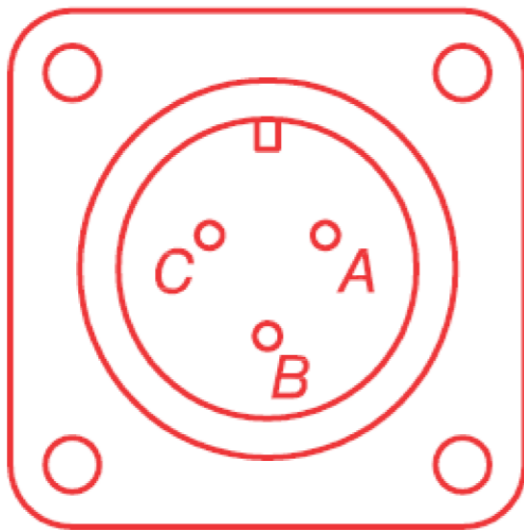
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Meter Connections



115VAC POWER



PIN # DESCRIPTION

A ----- 115VAC LINE

B ----- NEUTRAL

C ----- GROUND

OPERATION

Key Functions:

- ZERO** Brings the scale to a zero balance reading. If the **ZERO** key is pressed and held for 5 seconds the Calibration zero value will be displayed.
- GRS/NET** Toggles the display between Gross weight and Net weight. This key is also used to enter setup mode. Begin by pressing and holding this key until the Parameter and Calibration Event counters are displayed. Immediately after **COdE** is displayed, enter in sequence **Tare**, **lb/kg**, **GRS/NET**, and **Print/Enter** the display will indicate **ScAlE**.
-P xxx and **C xxx** are event counters that will increment each time one or more changes are made to the Scale or Calibration Parameters.
- TARE** Enters the Gross weight value into the Tare display and switches to the Net display mode. If the **Tare** key is pressed and held for 5 seconds the current Tare value will be displayed.
- lb/kg** Toggles the display between pounds and kilograms.
- PRINT** Outputs the displayed weight data to the RS-232 Port.

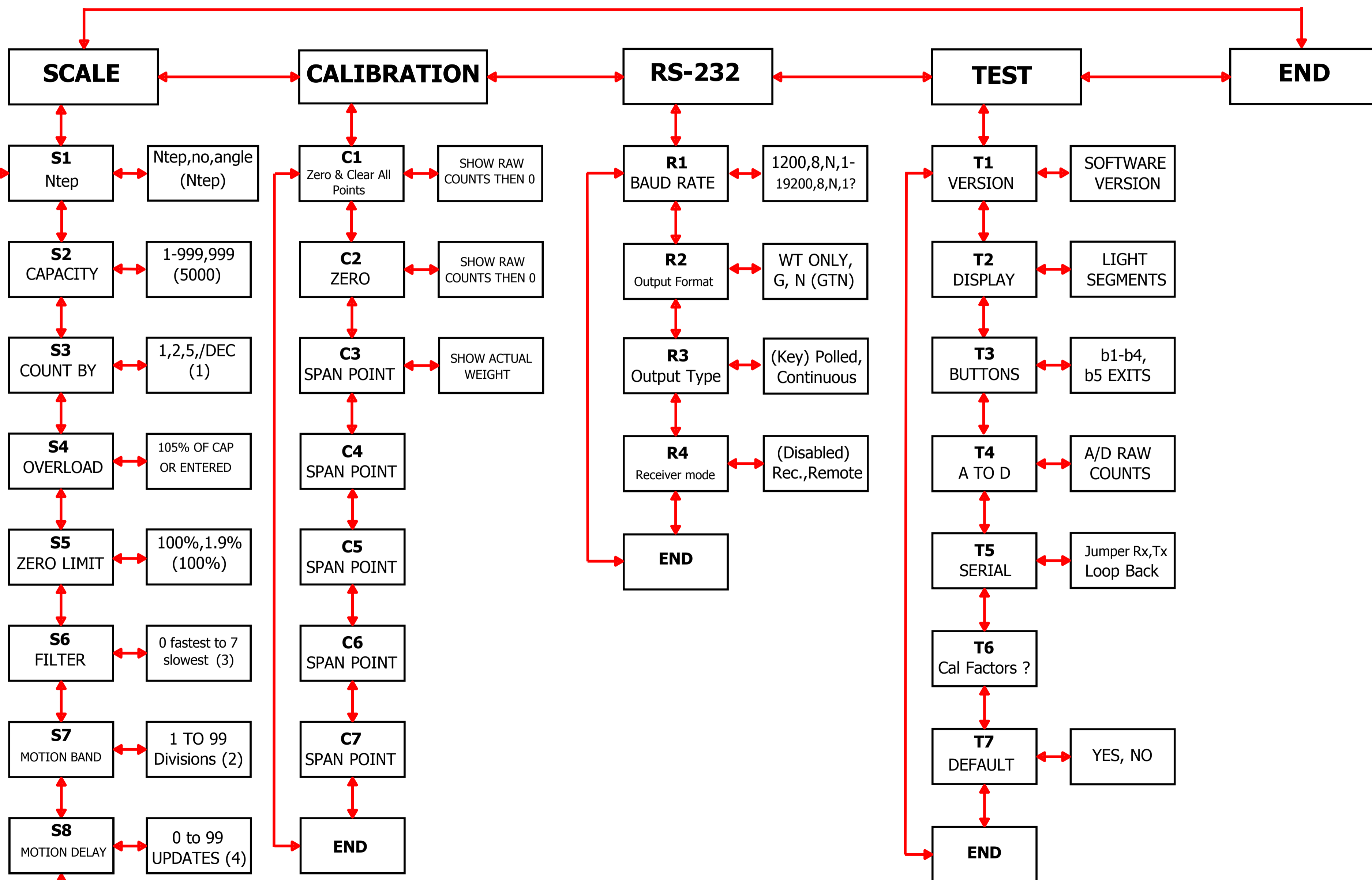
Note: All keys are disabled when the scale is in motion or overload.

Error Messages

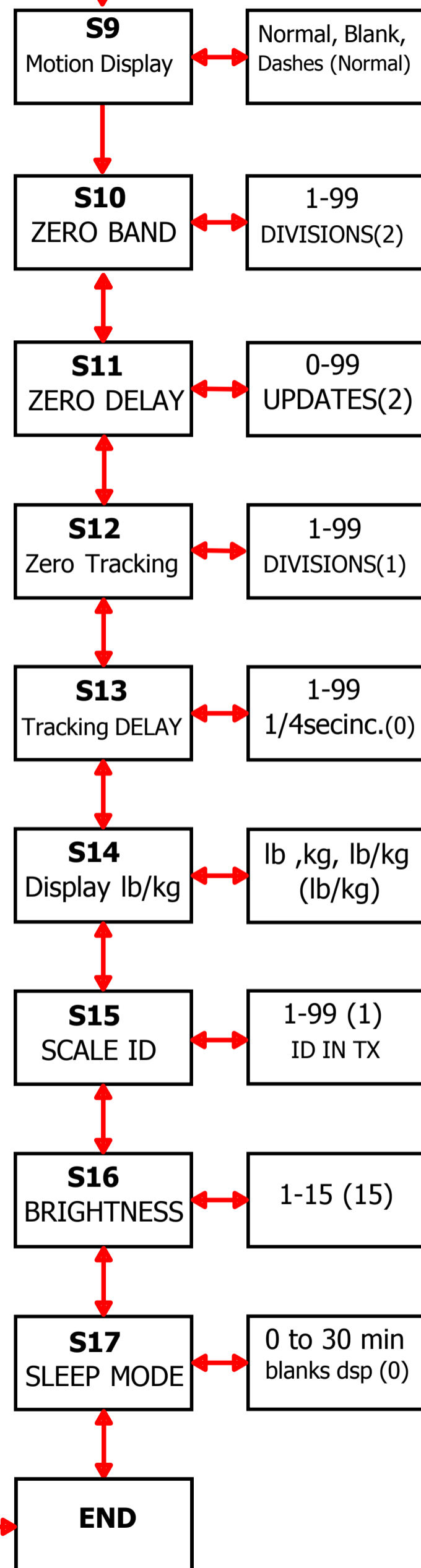
- ScnEg** When the weight is more than 10 divisions negative from the zero calibration point.
- oLD** The Scale is in an overload condition.
- bAt LO** Will flash when the Battery voltage falls to 10.8VDC and will be displayed continuously when the voltage falls to 10.2VDC.
- Err d** More than 5000 scale divisions have been selected in **S1** Ntep or **S1** Angle mode.
More than 20,000 scale divisions have been selected in **S1** NO mode.

1.0 SCALE PROCEDURE

1.1 SOFTWARE NAVIGATION FLOWCHART



1.1 SOFTWARE NAVIGATION FLOWCHART (CONTINUED)



1.2 NAVIGATION KEYS

During setup you will be required to make numeric entries. (Ex: Capacity, Zero Band, etc...) These entries can be performed by either the remote handheld or the keys on the front of the meter. The following table outlines the keys used to perform these entries along with their function.

ZERO ----- KEY IS USED TO NAVIGATE UP.
 GRS/NET - KEY IS USED TO NAVIGATE DOWN.
 TARE -----KEY IS USED TO NAVIGATE LEFT.
 lb/kg -----KEY IS USED TO NAVIGATE RIGHT.
 PRINT -----KEY IS USED TO ENTER DATA AND RETURNS.

1.3 Scale Menu Definitions:

- S1** NTEP (Ntep): Maximum divisions limited to 5000.
Scale negative message is displayed if the gross weight goes more than 10 divisions below zero. If a capacity and count by of more than 5000 divisions is selected **ERR d** will be displayed and you will be returned to **S2** to select a new capacity or count by.
Angle: Enables angle correction for Legal For Trade lift truck scales.
No: 20,000 maximum division limits and no scale negative tests.
- S2** Capacity 1 to 950,000 pounds (5000).
- S3** Count By .001, .01, .1, (1), 10, 100,
.002, .02, 2, 2, 20, 200
.005, .05, 5, 5, 50, 500
- S4** Over load (105%) of scale capacity or user entered value.
- S5** Zero Limit (100%) or 1.9% of scale capacity.
- S6** Filter 0 - 7 (3) 0 is the fastest response or least filtering and 7 is the slowest response or most filtering.
- S7** Motion Band 1 to 99 updates (2) the weight display must be stable within the selected number of updates for the motion indicator to be turned off.
- S8** Motion Delay 0 to 99 updates (4) the weight display must be within the motion band for the selected number of updates for the motion indicator to be turned off.
- S9** Motion (Normal): When the scale is in motion the motion LED will Display light.
Blank: When the scale is in motion the display will be blanked out.
Dashes: When the scale is in motion the display will show all dashes.
- S10** Zero Band 1 to 99 divisions (2) the weight display must return to Zero within the selected number of divisions to be considered Zero.

1.3 Scale Menu Definitions Continued:

- S11** Zero Delay 0 to 99 updates (4) the weight display must be within the zero band for the selected number of updates to be considered Zero.
- S12** Zero Tracking 1 to 99 divisions (2) the number of graduations allowed to be automatically Zeroed off.
- S13** Tracking Delay 0 to 99 [15second increments] (10) the amount of time the display must be within the allowed graduations before it will be automatically Zeroed.
- S14** Lb/Kg (Lb/KG): Allows the indicator to be switched between pounds and kilograms by pressing the *lb/kg* key.
LB: This sets the display to Pounds only.
Kg: This sets the display to Kilograms only.
- S15** Scale ID (1) to 99 scale ID used in RF link output.
- S16** Brightness 0 to (15) adjusts the LED display intensity-15 is the brightest.
- S17** Sleep Mode (0) to 30 minutes. The display will turn off after the the set amount of time elapses with no scale activity.
- END** Exits back to the main Menu.

() indicates Factory Set defaults.

1.4 Numeric Entries

When entering a numeric value, first press and release the **lb/kg** key to move right into the menu where the numeric value will be entered. Then press and release the **Zero** key, the first digit in the value will flash. Press and release the **ZERO** and **GRS/NET** keys to increase or decrease the digits value. Press and release the **Tare** key to move to the next digit. Repeat the steps above to adjust the digits value. Repeat all steps until the numeric value is correct, then press and release the **PRINT** key to enter the data. The display will return to the menu.

1.5 Set Up Parameters

Begin by pressing and holding the **GRS/NET** key. Total is displayed then the Parameter counter (**P xxx**). Release the key when (**P xxx**) is displayed. Next, the Calibration counter (**C xxx**) is displayed. When **COdE** is displayed, enter in sequence **TARE, lb/kg, GRS/NET, and Print/Enter** the display will indicate **ScAlE**.
-P xxx and C xxx are event counters that will increment each time one or more changes are made to the Scale or Calibration Parameters.

With the display indicating **ScAlE**, press the **GRS/NET** key to move down. This allows the operator to change any of the scale Parameters **S1** thru **S17**. For example, press the **GRS/NET** key to move down until **S2** is displayed, **S2** is used to set the Capacity of the Scale. Press the **lb/kg** key to move right in the **S2** Parameter. The current capacity will be displayed. Press the **ZERO** key, the first digit will flash. Enter the capacity using the steps described in section 1.3. When the capacity is correct, press the **Print** key to enter the value. The display will return to **S2**.

When entering the Count By press the **GRS/NET** to move down, **S3** will be displayed. Press the **lb/kg** key to move right into this parameter. The current "Count by" will be displayed. Press the **ZERO** and **GRS/NET** keys to adjust the divisions. Press the **Tare** and **lb/kg** keys to adjust the decimal point. Press the **PRINT** key, when finished, to enter the data. The display will return to **S3**. Exit Set up Mode by pressing the **Tare** key, **End** will be displayed, then press **Print/Enter**.

2.0 CALIBRATION PROCEDURES

2.1 Calibration Menu Definitions:

- C1 Zero All** Raw counts, (pitch and roll if in angle mode) will be displayed. When **ZERO** is pressed an analog Zero is done and all calibration span points will be cleared. If in angle mode the pitch and roll offsets will also be zeroed.
- C2 Zero** Zeroed Raw counts, (pitch and roll). If in angle mode will be displayed). When **ZERO** is pressed an analog zero is done and all calibration span points will NOT be cleared. If in angle mode the pitch and roll offsets will also be zeroed.
- C3 Span Points** The last calibration weight will be displayed then the actual weight on the scale will be displayed.
If you do not wish to change the span point, press the TARE key to exit without making any changes.
If the displayed weight does not match the known test weight, press the **ZERO** key to enter the correct weight. Use the steps described in section 1.4 for numeric entry. When the weight is correct press the **PRINT** key to enter the new value.
- C4 to C7 Span points** C4 to C7 are for linearity correction. They can be used in order and in any quantity or not at all if no correction is necessary.
You may also return to C4 to C7 later and add a new correction point without affecting any original calibration points.
The last calibration weight will be displayed then the actual weight on the scale will be displayed. If no calibration weight has been entered at this span point "**notset**" will be displayed then the actual weight on the scale is displayed. If the displayed weight does not match the known test weight, follow the steps described for C3 Span point on adjusting the weight and entering the value.
- END** Exits back to the main Menu.

2.2 Calibration

Press and hold the **GRS/NET** key, as described previously in section 1.5. **ScAlE** will be displayed. Press the **lb/kg** key to move right, **CALib** will be displayed. Press the **GRS/NET** key to move down, **C1** will be displayed. Press the **lb/kg** key to move right, the Raw counts will be displayed. With no weight on the scale and the scale level, press the **ZERO** button, “0” will be displayed. Press the **Print/Enter** key to enter the data. “0” is now entered and the display returns to **C1**.

Note: With the scale completely level use C1 or C2 to zero the angles. There is no need to use both C1 and C2.

Press **GRS/NET** key to move down, **C3** will be displayed. Press the **lb/kg** key to move to the right, the last calibrated weight will flash then the current weight on the scale is displayed. Place a known test weight on the scale with the forks level. Press the **ZERO** key, the first digit of the weight will flash. Use the **ZERO** and **GRS/NET** keys to increase or decrease the digits value. Press the **TARE** key to move left, the next digit will flash. Repeat the steps until the correct weight is entered. Press the **PRINT** key to record the data. The display will return to **C3**.

Press the **GRS/NET** key until **End** is displayed, then press **PRINT**. Calibration is now complete.

2.3 Linearity Correction

If Linearity Correction is needed, Press the **GRS/NET** key (from the calibration menu) to move down to **C4**. Press the **lb/kg** key to move right, the last calibrated weight will flash or “**notset**” will flash if this point has not been previously set. Next the current weight on the scale will be displayed. Place a known test weight on the scale with the forks level. Press the **ZERO** key for the first digit of the displayed weight to flash. Enter the weight as described in section 1.4, then press the **PRINT** key to record the data. Continue these steps for **C5**, **C6** and **C7**.

Linearity Correction points (**C4-C7**) can be used in any order and in any quantity or not at all if no correction is necessary. After calibration is complete you may also return to these correction points and make changes to its value without affecting any of the original calibration points.

3.0 COMMUNICATIONS SETUP

3.1 Communications Menu Definitions:

- R1** Baud Rate 1200 to 115200 baud (9600), 8, n, 1
- R2** Output Format Weight only, Gross only, Net only or (Gross Tare Net)
- R3** Output Type 0 - Output on command, standard print.
 Output as selected by R2 Output Format.
 If "Q" is received on the serial port the scale will output
 the same as if the PRINT key were pressed.
 The same holds true for Z = Zero
 U = lb/kg
 D = GRS/NET
 T = TARE
 1 - Slave Display Output (numeric only) continuous
 Stx, Six ASCII Characters (indicated weight), CR, LF
 2 - Slave Display Output (alphanumeric) continuous
 Stx GR or NT or TR, six ASCII Characters (indicated
 weight), lb or kg, CR, LF.
 3 - RF Link Output.
 4 - Used for QSI terminal.
- R4** Receiver 0 - Disabled
 normal scale mode.
 1 - Standard Receiver.
 Receives R3.3 RF link output string displaying data as
 it appears on the scale. All keys are disabled except the
 PRINT key. Receive "B" will print the same as if the
 button were pressed.
 2 - Remote control.
 Receives R3.3 RF link output string displaying data as
 it appears on the scale and allows full control of all scale
 meter functions.
- END** Exits back to the main Menu.

() indicates Factory Default setting

4.0 TESTING PROCEDURES

4.1 Testing Menu Definitions:

T1 Version	Displays Software Version.
T2 Display	Lights all display segments and indicating LEDs
T3 Buttons	Press the ZERO key, b1 will be displayed. Press the GRS/NET key, b2 will be displayed. Press the Tare key, b3 will be displayed. Press the lb/kg key, b4 will be displayed. Pressing the PRINT key will exit back to the menu T3.
T4 A to D	Displays Raw counts where a 1mV/V signal from the scale will display 25,000 counts. When in angle mode down GRS/NET will cycle Pitch, Roll and Raw counts.
T5 Serial	Serial communications can be verified by connecting pins 2 and 3 on the serial port. A single character will be echoed and pass or fail will be displayed.
T6 Setup data	Setup data will be sent out on the printer port.
T7 Default	Resets the meter back to factory defaults clearing all calibration and setup data. "r you sure?" will be displayed then press the Tare key to exit without Defaulting, or press the PRINT key to reset the meter to factory default.
END	Exits back to the main Menu.

5.0 Warnings

WARNING

- Loads may disengage from hook if proper procedures are not followed.
- A falling load may cause serious injury or death.
- Hook must always support the load. The load must never be supported by the latch.
- Never apply more force than the hook's assigned Working Load Limit (WLL) rating.
- Read and understand these instructions before using the hook.
- If your hook or lifting eye becomes loose, remove the scale from operation and contact CAMBRIDGE SCALE WORKS, INC. immediately @ 1-301-724-4082

Hoist hooks incorporate markings forged into the product which address two (2) **QUIC-CHECK** features:

Deformation Indicators- Two strategically placed marks, one just below the shank or eye and the other on the hook tip, which allows for a **QUIC-CHECK** measurement to determine if the throat opening has changed, thus indicating abuse or overload.

To check, use a measuring device (i.e., tape measure) to measure the distance between the marks. The marks should align to either an inch or half-inch increment on the measuring device. If the measurement does not meet criteria, the hook should be inspected further for possible damage.

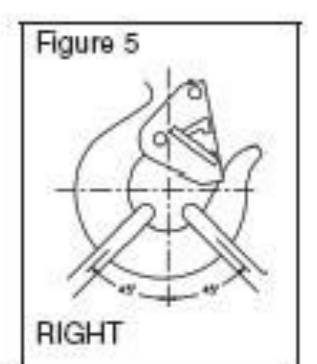
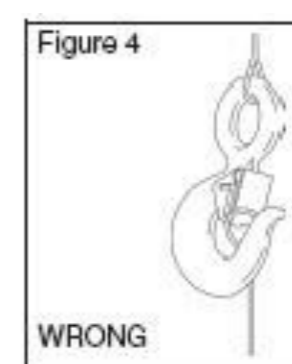
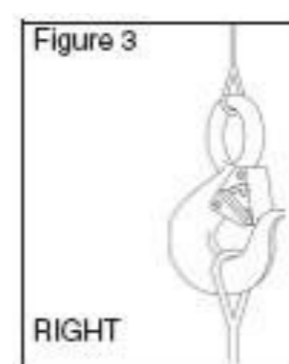
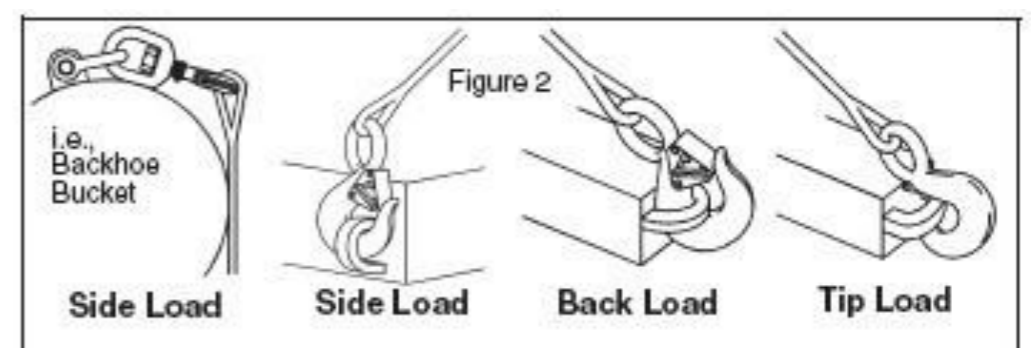
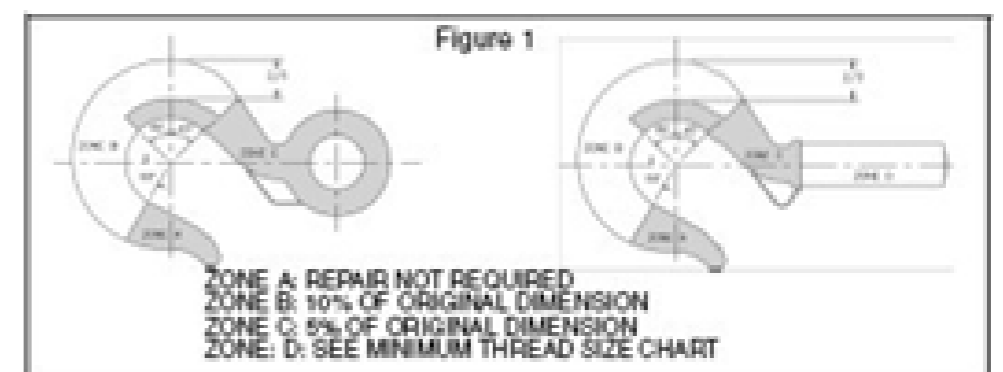
Angle Indicators- Indicates the maximum included angle which is allowed between two(2) sling legs in the hook. These indicators also provide the opportunity to approximate other included angles between two sling legs.

IMPORTANT SAFETY INFORMATION- READ AND FOLLOW

- A visual periodic inspection for cracks, nicks, wear, gouges, and deformation as part of a comprehensive documented inspection program, should be conducted by trained personnel in compliance with the schedule in ANSI B30.10.
- For hooks used in frequent load cycles or pulsating loads, the hook and threads should be periodically inspected by Magnetic.

WARNINGS AND APPLICATION INSTRUCTIONS

- Particle or Dye Penetrant. (Note: Some disassembly may be required.)
- Never use a hook whose throat opening has been increased, or whose tip has been bent more than 10 degrees out of plane from the hook body, or is in any other way distorted or bent. Note: A latch will not work properly on a hook with a bent or worn tip.
- Never use a hook that is worn beyond the limits shown in Figure 1.
- Remove from service any hook with a crack, nick or gouge. Hooks with a crack, nick, or gouge shall be repaired by grinding lengthwise, following the contour of the hook, provided that the reduced dimension is within the limits shown in Figure 1.
- Never repair, alter, rework, or reshape a hook by welding, heating, burning or bending.
- Never side load, back load, or tip load a hook. (Side loading, back loading and tip loading are conditions that damage and reduce the capacity of the hook). (See Figure 2.)
- Eye hooks, shank hooks and swivel hooks are designed to be used with wire rope or chain. Efficiency of assembly may be reduced when used with synthetic material.
- Do not swivel the S-322 swivel hook while it is supporting a load. The S-322 is distinguishable by hex nut and flat washers.
- The S-322 swivel hook is designed to rotate under the load. The S-322 is distinguishable from the S-322 by use of a round designed to shield bearing. The frequency of bearing lubrication on the S-322 depends upon the frequency and period of product use as well as environmental conditions, which are contingent upon the user's good judgment.
- The use of a latch may be mandatory by regulations or safety codes; e.g., OSHA, MHSA, ANSI/ASME B30, Insurance, etc., (Note: When using latches see instructions in "Understanding: The Crosby Group Warnings" for further information.)
- Always make sure the hook supports the load. (See Figure 3). The latch must never support the load (See Figure 4).
- When placing two (2) sling legs in hook, make sure the angle from the vertical to the outermost leg is not greater than 45 degrees, and the included angle between the legs does not exceed 90 degrees* (See Figure 5).
- See ANSI/ASME B30.10 "Hooks" for additional information.



* For two legged slings with angles greater than 90 degrees, use an intermediate link such as a master link or bolt type shackle to collect the legs of the slings. The intermediate link can be placed over the hook to provide an in-line load on the hook. This approach must also be used when using slings with three or more legs.

6.0 WARRANTY

CAMBRIDGE warrants the **ASCS-15AT** to be free of defects in workmanship and/or materials for 12 months from the date of shipment. This warranty of workmanship and/or materials, is valid, if in the opinion of **CAMBRIDGE**, the equipment has not been mechanically, environmentally, or electrically abused.

This warranty is limited, at the option of **CAMBRIDGE**, to repair, replace or an appropriate credit adjustment not to exceed the original equipment sale price paid to **CAMBRIDGE**. **CAMBRIDGE** assumes no liability in connection with the sales of its products beyond that stated above.

Warranty replacement parts and/or repair services are performed at the factory in Cumberland, Maryland or by an authorized Service Group approved by **CAMBRIDGE**.

Warranty does not include travel expense if a factory technician is requested to perform repairs at a location other than the factory.

It is the user's responsibility to follow the proper set-up, calibration and operating procedures of the **ASCS-15AT** as described in this manual. If the operator has difficulty using their **ASCS-15AT** indicator properly, please contact **CAMBRIDGE** at 1-301-724-4082. Any one of our Technicians will be happy to work with the user via telephone.

Thank You!

7.0 ASSISTANCE

If at any time you require assistance with your **ASCS-15AT** Crane Scale:

End User please contact your servicing scale dealer.

Authorized Cambridge Dealer/ Distributor please contact:

CAMBRIDGE SCALE WORKS, INC.

115 West Mary Street
Cumberland, MD 21502

Phone: (301) 724-4082
Fax: (301) 724-4964